

A brief glimpse at a role for data science in GHG mitigation pathways, materials focus

Elsa Olivetti

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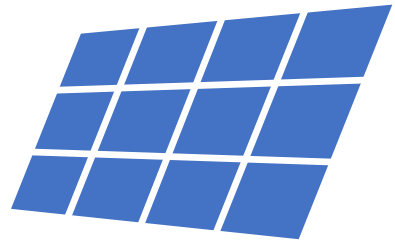


**MATERIALS
PROJECT**



MITEi
MIT Energy Initiative

Scale up time measured in decades



Bell
Labs

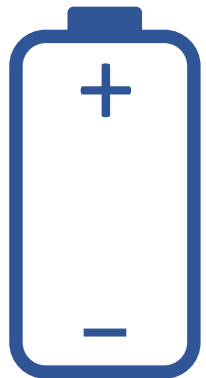
1954

Sharp

1963

Kyocera

1982



1980

Oxford

1991

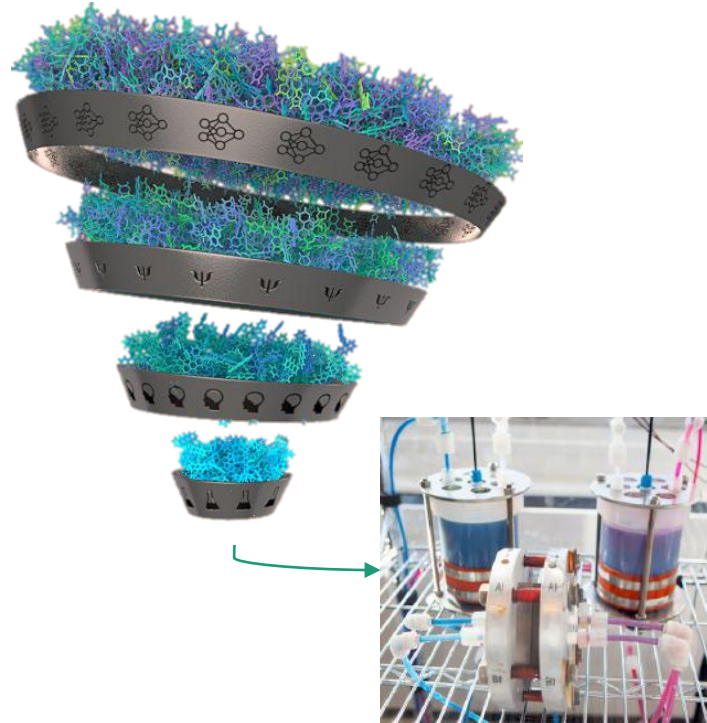
Sony

2010

Chevrolet



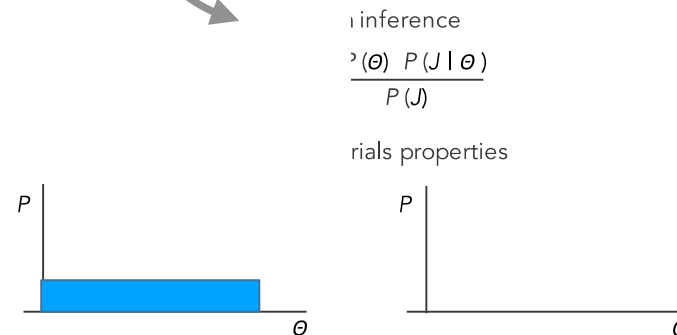
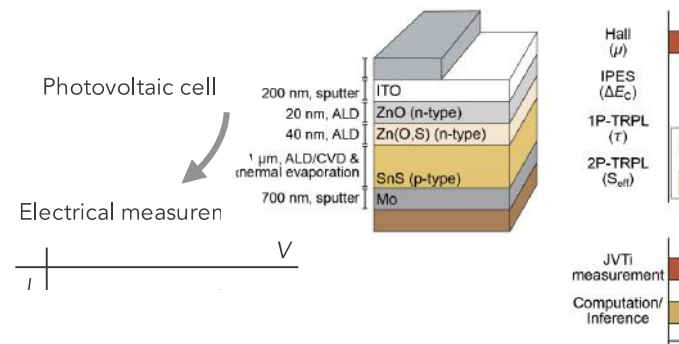
Vision for computer aided, data-driven materials development



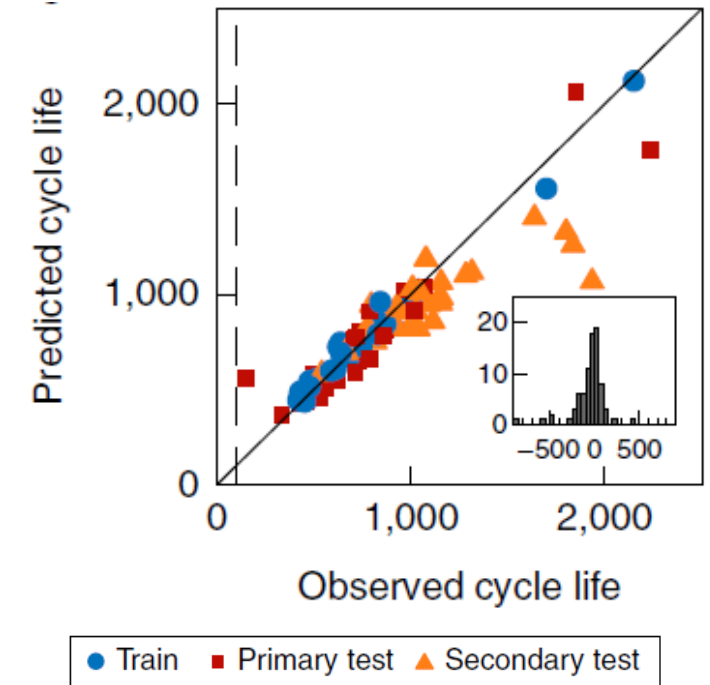
High-throughput virtual screening for promising materials

G-B. et al. *Nature Materials* 2016

Device optimization and high-throughput experimentation

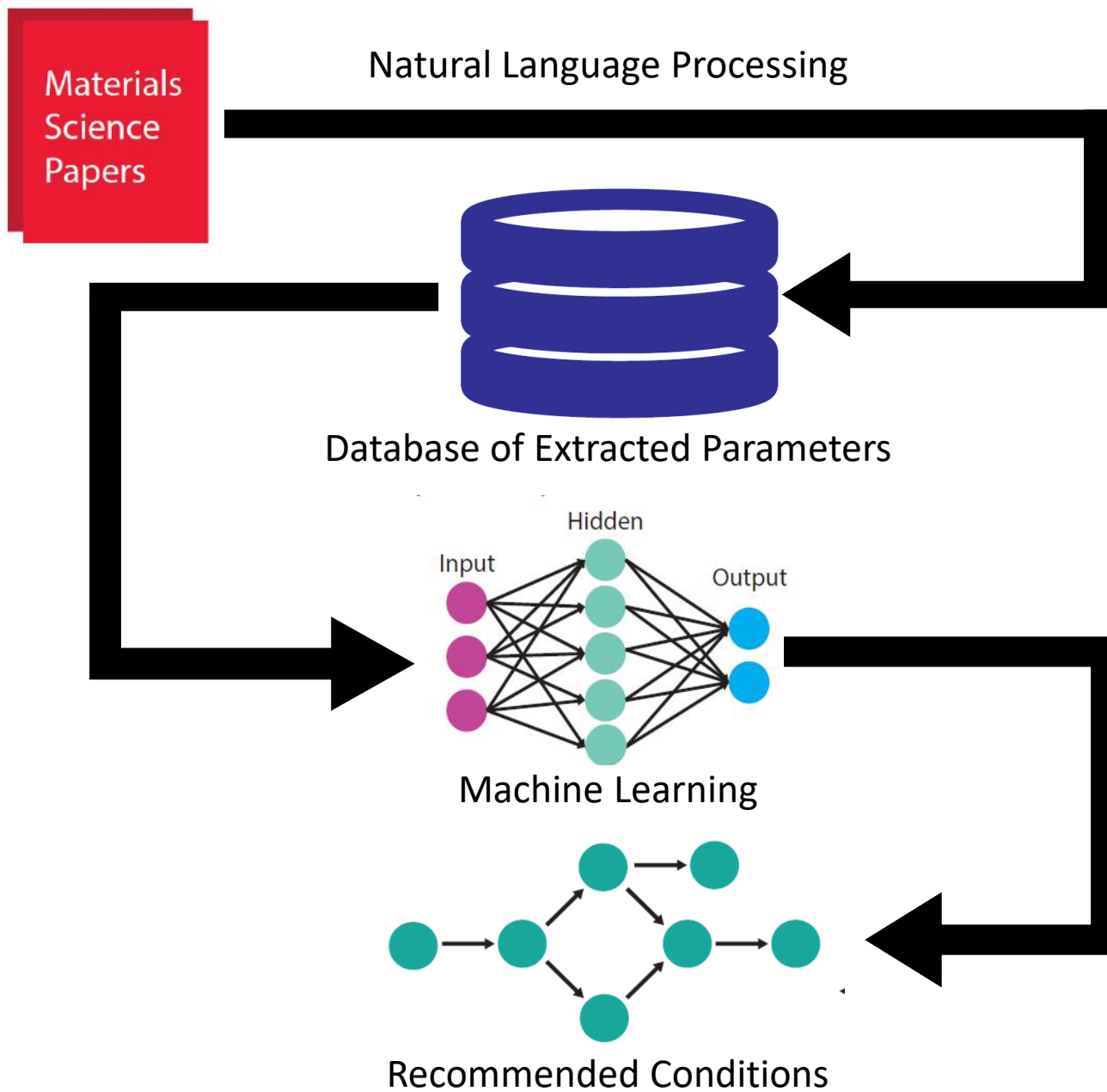


R.E. Brandt et al. *Joule* 2017



Predicting lifetime of complex, nonlinear systems such as lithium-ion batteries

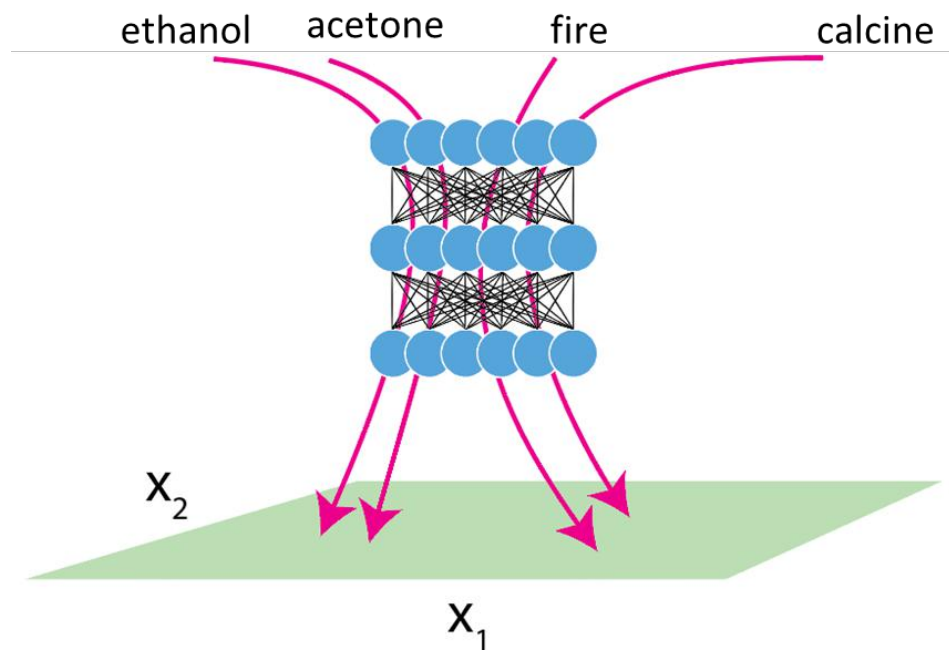
Severson et al. *Nature Energy* 2019



This is a semi-supervised problem

Unsupervised word embeddings

Projections of words into real-value vectors where synonyms are projected to nearby coordinates



Supervised classification



Short communication

Electrochemical properties of $\text{NaNi}_{1/3}\text{Co}_{1/3}\text{Fe}_{1/3}\text{O}_2$ as a cathode material for Na-ion batteries

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Department of Materials Science and Engineering, Massachusetts Institute of Technology, Cambridge, MA 02139, USA

1. Introduction

Na-intercalation batteries are appearing as an important alternative to Li intercalation systems, and rapid progress has been made on developing high capacity cathode materials [1]. It has become clear that the Na analogues of the successful layered LiMO_2 electrodes behave very differently from their Li equivalents [2]. The large difference in ionic radius between Li and Na provides a stronger tendency for the Na compounds to form in the layered structure [3–7], and layered Na_xMO_2 ($M = \text{Ti, V, Cr, Mn, Fe, Co, Ni}$) [4,8–17], as well as several Na compounds with mixed transition metals, $\text{Na}_x\text{Ni}_{0.6}\text{Co}_{0.4}\text{O}_2$, $\text{Na}_x\text{Ni}_x\text{Mn}_{1-x}\text{O}_2$, $\text{Na}_x\text{Ti}_x\text{Mn}_{1-x}\text{O}_2$, $\text{Na}_x\text{Fe}_{0.5}\text{Mn}_{0.5}\text{O}_2$, $\text{NaFe}_{0.5}\text{Co}_{0.5}\text{O}_2$, $\text{NaNi}_{1/3}\text{Mn}_{1/3}\text{Co}_{1/3}\text{O}_2$ and $\text{NaNi}_{1/3}\text{Fe}_{1/3}\text{Mn}_{1/3}\text{O}_2$ [18–27], all show electrochemical activity.

In this paper, we report the synthesis and electrochemical performance of $\text{NaNi}_{1/3}\text{Fe}_{1/3}\text{Co}_{1/3}\text{O}_2$ as a novel Na intercalation cathode material. The only layered materials in which three transition metals are mixed in the literature are $\text{NaNi}_{1/3}\text{Fe}_{1/3}\text{Mn}_{1/3}\text{O}_2$ [26] and $\text{NaNi}_{1/3}\text{Mn}_{1/3}\text{Co}_{1/3}\text{O}_2$ [24], and their capacity is limited to about

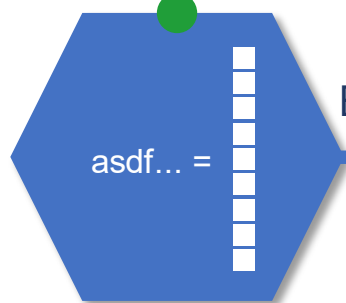
material is de-sodiated the Fe and Co are first oxidized to 4+ while the Ni goes through two oxidation steps to reach a final oxidation state in the fully de-sodiated structure of Co^{4+} , Fe^{4+} and Ni^{4+} .

2. Experimental methods

$\text{NaNi}_{1/3}\text{Co}_{1/3}\text{Fe}_{1/3}\text{O}_2$ was synthesized by solid-state reaction. Excess amounts of Na_2O , NiO , Co_3O_4 and Fe_2O_3 were mixed and ball milled for 4 h at 500 rpm rate, and the resulting material was collected in the glove box. About 0.5 g of powder was fired at 800 °C under O_2 for 14 h before it was quenched to room temperature and moved to a glove box filled with argon.

X-ray diffraction (XRD) patterns were collected on a PANalytical X'Pert Pro equipped with Cu K α radiation in the 2θ range of 5–85°. All the samples were sealed with Kapton film to avoid air exposure. Profile matching of the powder diffraction data of the as-prepared $\text{NaNi}_{1/3}\text{Co}_{1/3}\text{Fe}_{1/3}\text{O}_2$ was performed with Highscore Plus using space group R-3m.

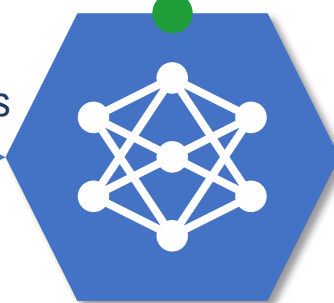
Journal Articles
& Patents



FastText

Word
Embeddings

Annotated
Paragraphs



Recurrent Net

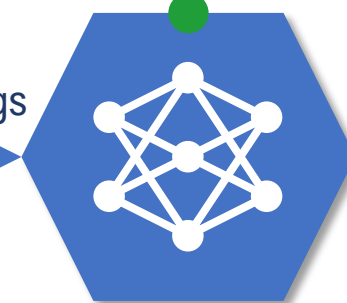
Desired
Text



ELMo

Word
Embeddings

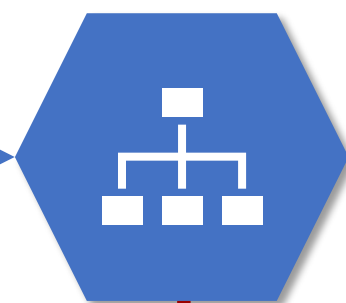
Annotated
Sentences



Recurrent Net

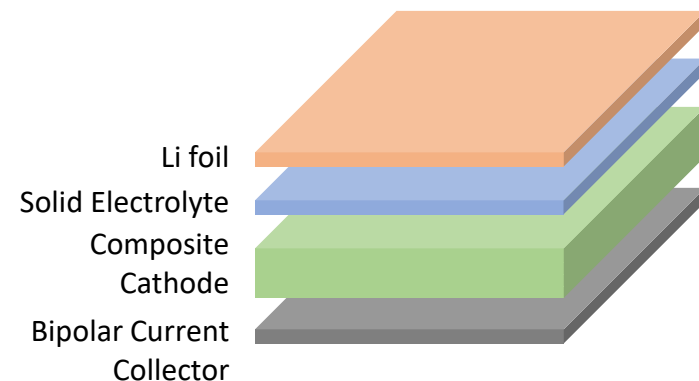
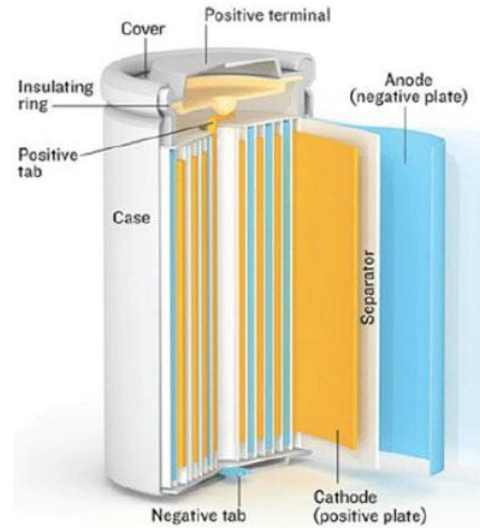
Named
Entities

Grammatical
Dependency
Parser



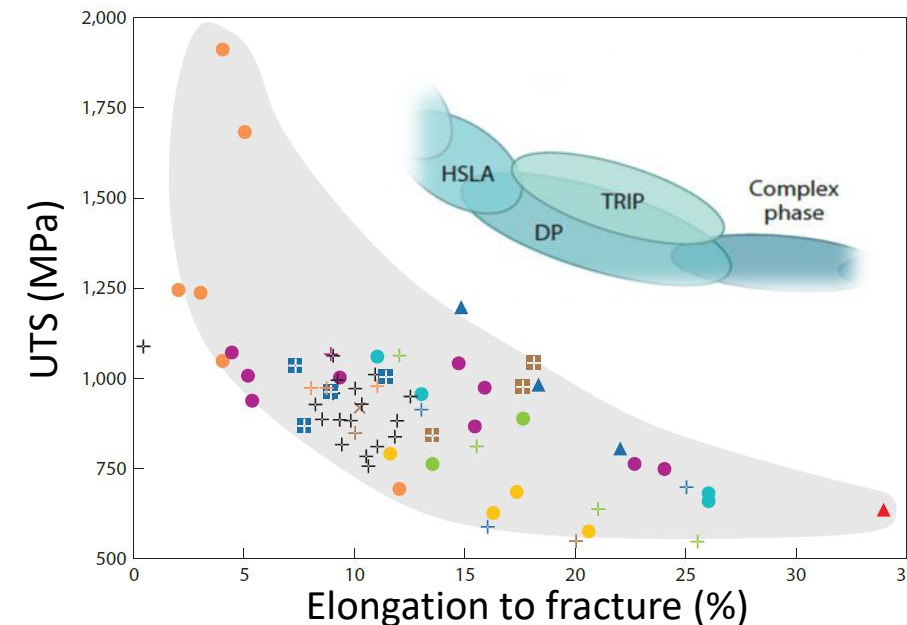
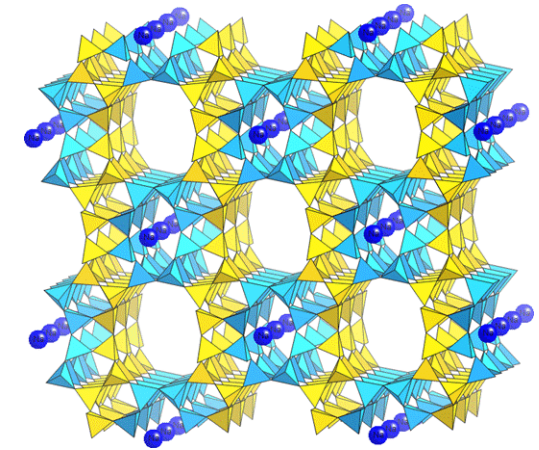
Balance generalized approach with accuracy tailored for specific examples

Inorganic materials
synthesis



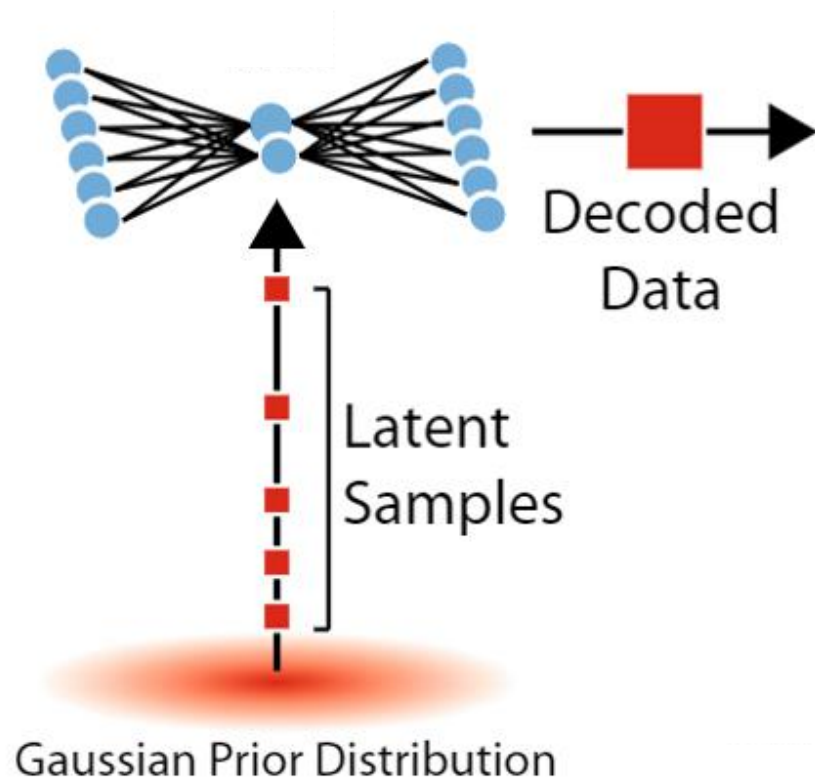
Solid state
electrolyte
devices

Directing zeolite
crystallization



Alloy
design and
processing

Time-based literature holdouts predict recipes for recently-reported perovskites



| Target material | Suggested precursors | Synthesis method |
|--------------------|--|------------------|
| InWO ₃ | In ₂ O ₃ +WO ₂ | Solid state |
| | InCl ₃ +Na ₂ WO ₄ [1] | Solution phase |
| PbMoO ₃ | PbSO ₄ +MoCl ₂ | Solution phase |
| | PbO+MoO ₂ [2] | Solid state |

Validation includes: reaction enthalpies, commercial availability

Screening approach: Within 10 attempts; at least 1 feasible route with commercially available precursors

E. Kim et al., under review

[1] J. Kamalakkannan, et al., *World Scientific News*, 2016

[2] H. Takatsu et al., *Physical Review B*, 2017

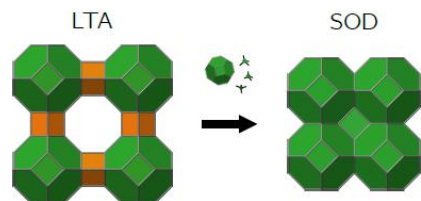
Collaboration with S. Jegelka



Many more zeolites are predicted to be stable than have been realized experimentally

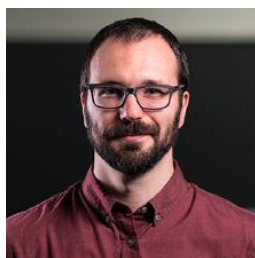
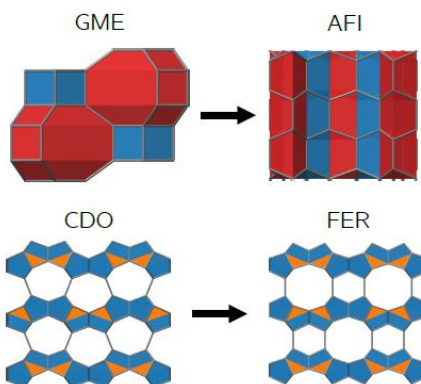


Recrystallization

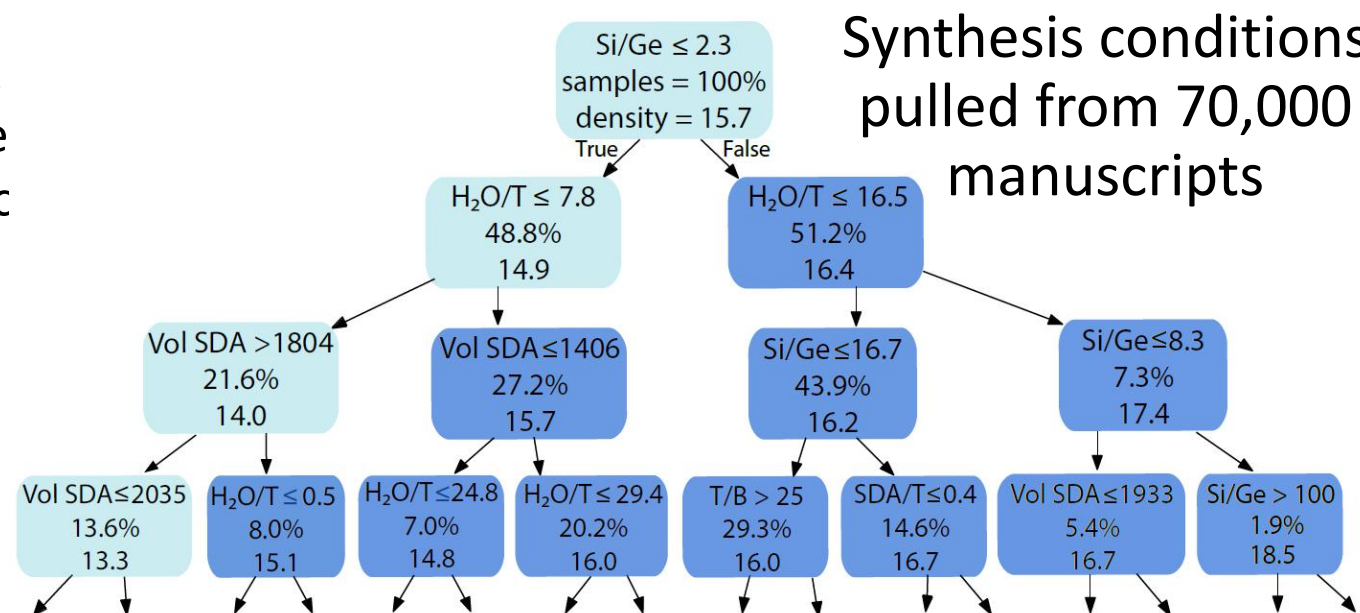


Applying similarity to 250k zeolites, we found 4k zeolite which are graph isomorphic to known ones.

Diffusionless



with Gomez-Bombarelli group



Predicting synthesis pathways for low framework density zeolites

Production in Lab



Manufacturing at Scale

KEY DRIVERS



Materials



Process and equipment



Heat and mass transport

KEY OUTCOMES



Performance

KEY DRIVERS



Materials



Process and equipment



Heat and mass transport

KEY OUTCOMES



Performance



Reproducibility



Process rate



Process yield



Energy use



Process knowledgebase



Infrastructure maintenance

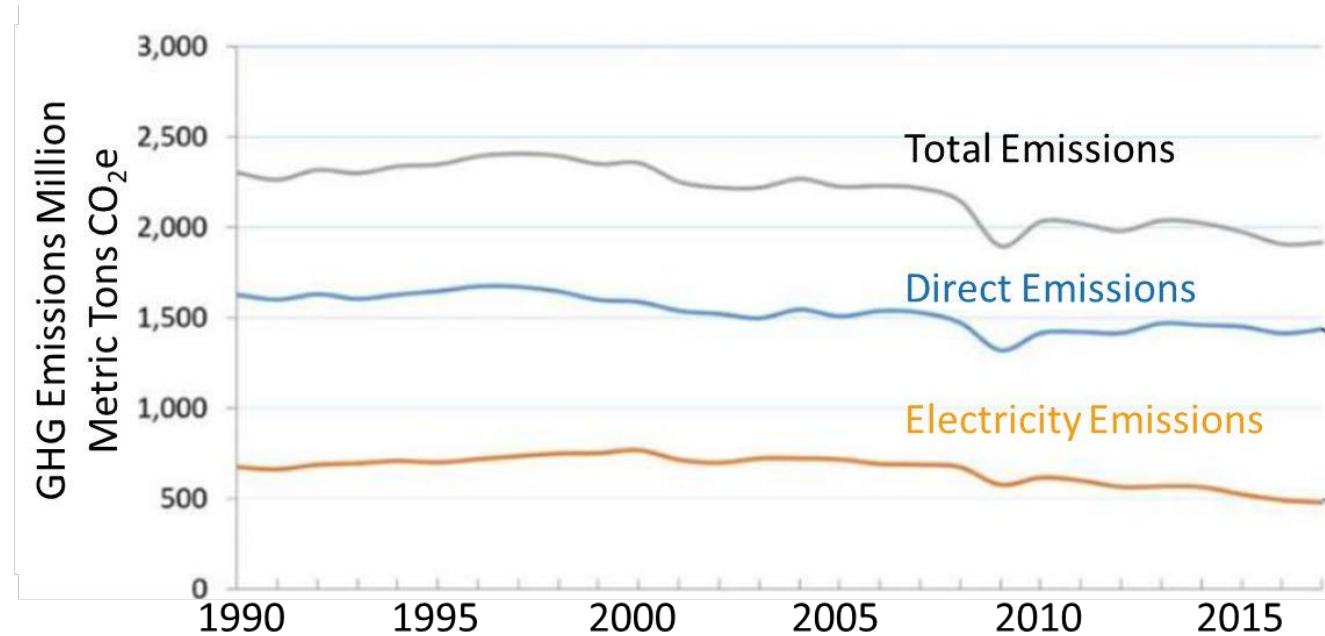
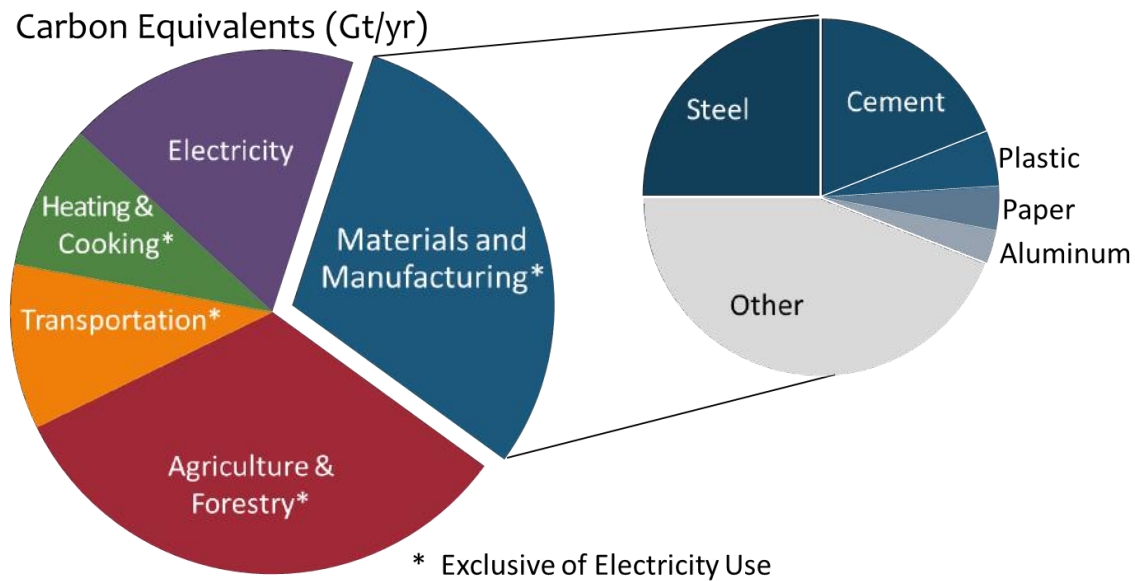


Production volume



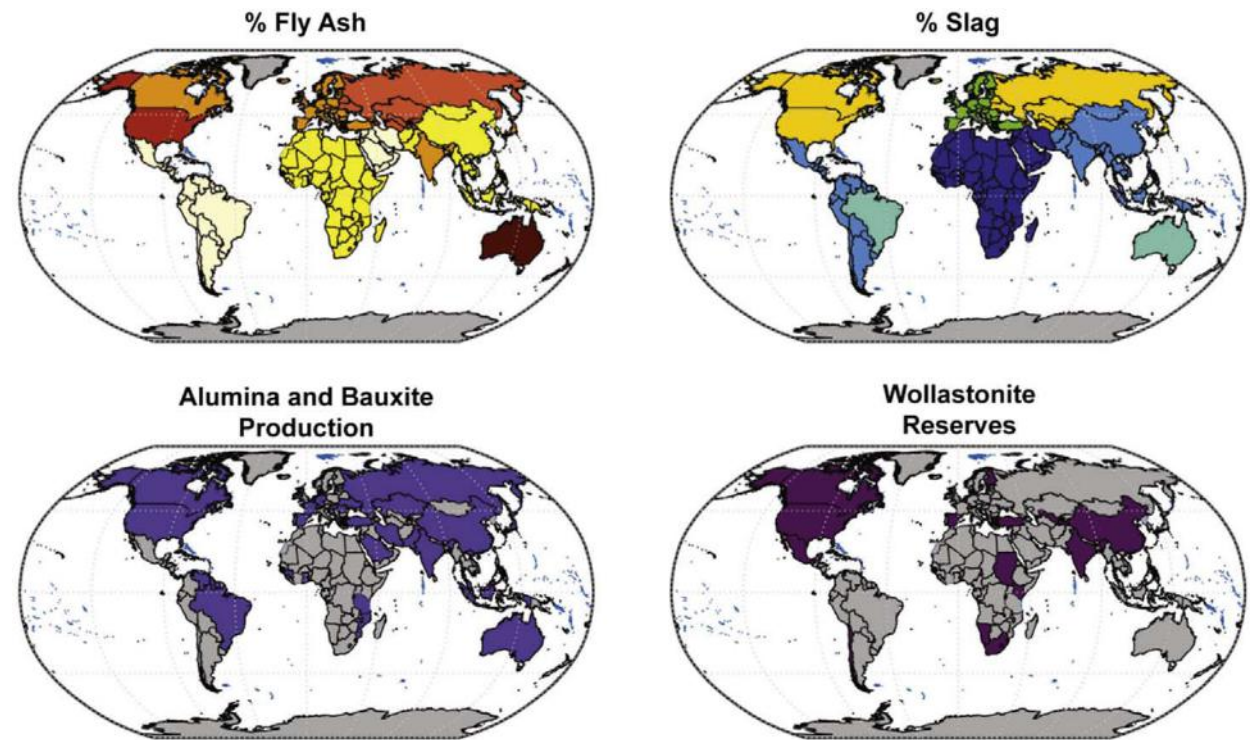
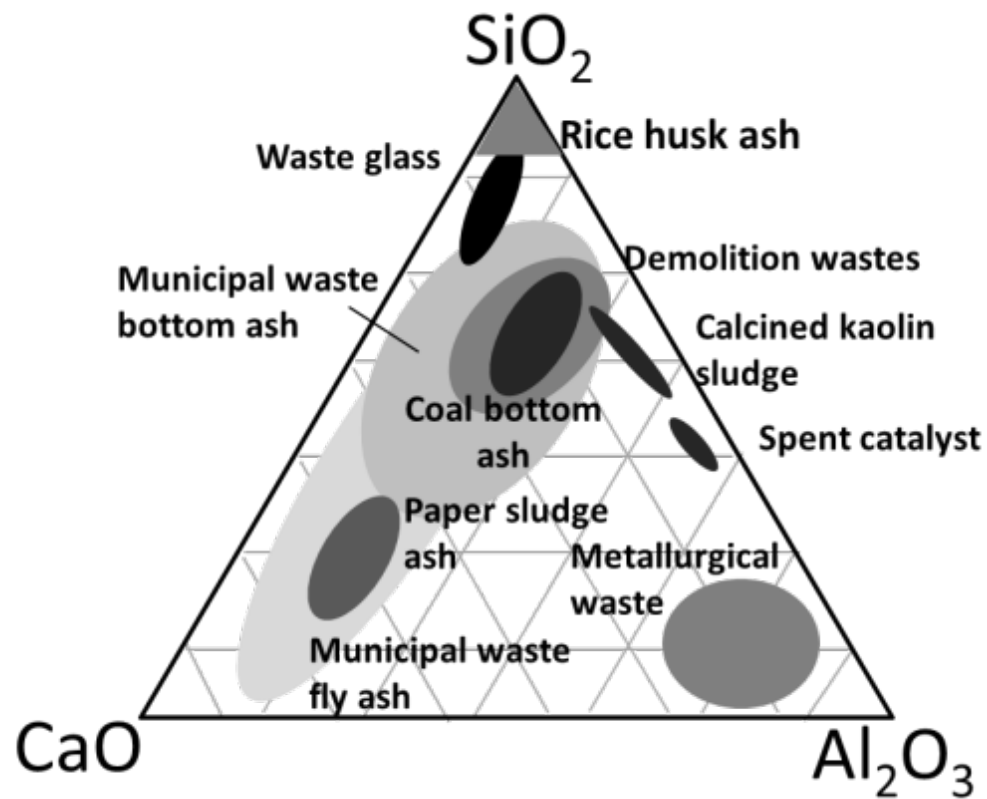
Production cost

There are significant opportunities beyond electricity

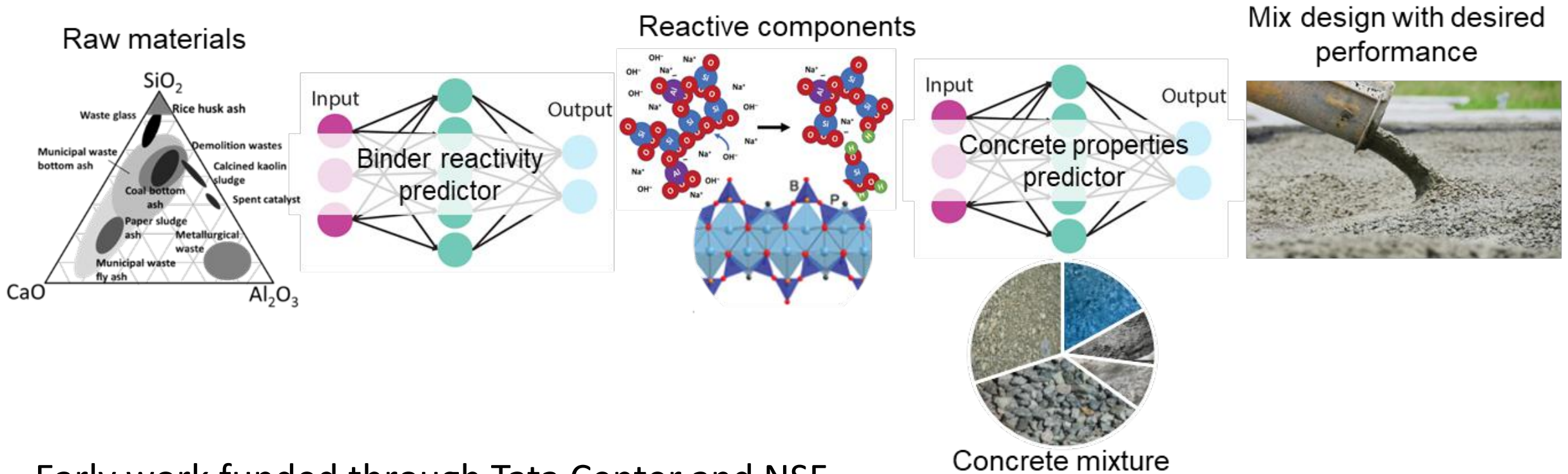


Source: DOE (2014) EPA (2018)

Design cements across broad set of wastes, enable sophisticated beneficial use



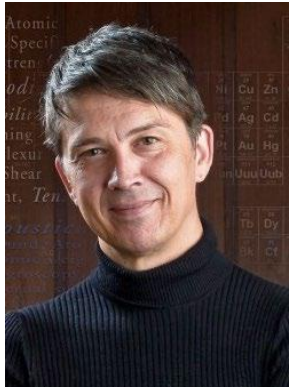
Develop low environmental impact concrete mixtures through effective use of waste materials



Early work funded through Tata Center and NSF,
now funded through MIT-IBM Watson AI Laboratory

Thank you

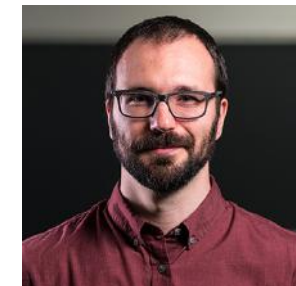
Eddie Kim, Zach Jensen, Kevin Huang, Alex van Grootel
Soon Kwon, Hugo Uvegi



MIT (Roman, Jegelka,
Gomez-Bombarelli)
Berkeley (Ceder)
UMA (McCallum)

ITQ (Moliner and Corma)

olivetti.mit.edu; synthesisproject.org



**MATERIALS
PROJECT**



MITe_i
MIT Energy Initiative

The logo for SenseTime, featuring a stylized red and yellow infinity symbol.
商汤
sense**time**